

# Accreditation Certificate

## BOC Gases Ireland Ltd

Bluebell Industrial Estate, Dublin 12

**Type B Inspection Body**

**Registration number: 9003**

is accredited by the Irish National Accreditation Board (INAB) to undertake inspection as detailed in the schedule bearing the above registration number, in compliance with

**ISO/IEC 17020:2012**

*“Conformity assessment -*

*Requirements for the operation of various types of bodies performing inspection”*

*(This certificate must be read in conjunction with the annexed schedule of accreditation)*

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Date of award of accreditation: **29:11:2004**

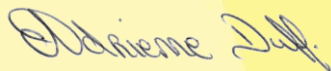
Date of last renewal of accreditation: **15:12:2014**

Expiry date of this certificate of accreditation: **15:12:2019**

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This accreditation shall remain in force until further notice subject to continuing compliance with ISO/IEC 17020:1998, IAF/ILAC-A4 and any further requirements specified by the Irish National Accreditation Board.

Manager:



Dr Adrienne Duff

Chairperson:



Dr Máire Walsh

Issued on 15 December 2014

This accreditation shall remain in force until further notice subject to continuing compliance with ISO/IEC 17020:2012 and any further requirements specified by the Irish National Accreditation Board.

# Schedule of Accreditation



(Annex to Accreditation Certificate)

*Type B Inspection Body*

**BOC Gases Ireland Ltd**

**ISO/IEC 17020:2012**

**Cylinder Pressure Testing & Inspection Body**

*Type B Inspection Body*

*Initial Accreditation Date :* 29-November-2004  
*Expiry Date of Current Certificate of Accreditation:* 29-November-2014  
*Postal Address:* Bluebell Industrial Estate, Dublin 12  
*Telephone:* +353 (1) 4091800  
*Fax:* +353 (1) 4091801  
*E-mail:*  
*Contact Name:* Mr Bob Loade  
*Facilities:* Normally not available for public testing

# Scope of Accreditation



## BOC Gases Ireland Ltd Cylinder Pressure Testing & Inspection Body

Type B Inspection Body

Field of Inspection/ Materials/products tested	Type & Range of: Inspection / Test/Properties measured	Methods and Procedures/ Equipment/techniques used
<p><b>102 INDUSTRIAL EQUIPMENT</b></p> <p>.01 Pressure Equipment</p> <p>CYLINDERS AND OTHER PRESSURE VESSELS</p> <p>Periodic inspection of Transportable Gas Cylinders (excluding dissolved acetylene cylinders):- <i>Seamless steel cylinders</i></p>	<p>Periodic inspection of gas cylinders</p> <p>Which includes:</p> <ul style="list-style-type: none"> <li>External &amp; internal visual examinations</li> <li>Hydraulic proof pressure test</li> </ul>	<p>In house Procedure: BOC CMT- Based on BS EN 1968:2002 Notes:-*1, *2</p>
<p>Note:</p> <ol style="list-style-type: none"> <li>Excludes Ultrasonic testing of Cylinders</li> <li>Excluding Shot Blasting of Cylinders</li> </ol>		